# TECHNICAL DATA



## PAINTCO INDUSTRIAL Q.D. ENAMEL PAINT 1227

#### DESCRIPTION

 Paintco Industrial Q.D Enamel is based on special alkyd resin and has excellent adhesion and colour retention. It has good hiding power and suitable for interior and exterior use.. It is suitable for application on wood, steel work and concrete surfaces.

PHYSICAL DATA

Pigments : Rutile titanium dioxide and / or colour Pigments.

Appearance : gloss/s-gloss/matt
Colours : White and colours

No. of components : One

Specific gravity : Approx. 1.03 Solids by volume : Approx. 44%

Drying time at 30°C : Dust dry : approx. 1 hours

Hard dry : 12 hours Next coat : overnight

Flash point : 39°C

APPLICATION DATA

Application method : Airless spray , air spray brush and roller Airless spray data : Nozzle 0.011 , Pressure110- 150 kg / cm<sup>2</sup>

Thinner : Thinner No. 211

Percentage of thinner : Air less spray : 5% max. by volume.
Air spray : 15% max. by volume

Brush and roller: 10 % max. by volume.

Dry film thickness per coat : 30 microns. Theor. coverage at 30 microns DFT :  $14.7 \text{ m}^2$  / litre

#### REMARKS

### Priming coats

- On steel and wood surfaces Paintco Industrial Quick Dry Primer 3213 is to be applied.
- Airless spray information is subject to adjustment and is for guidance only. Clean tools with thinner no 211